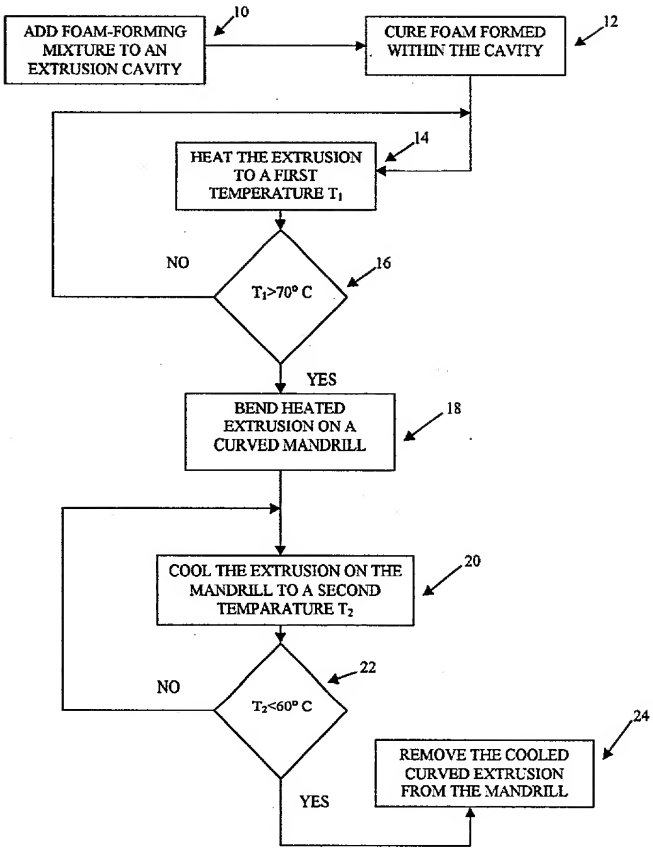
ADD FOAM-FORMING MIXTURE TO AN EXTRUSION CAVITY
10
CURE FOAM FORMED WITHIN THE CAVITY
12
HEAT THE EXTRUSION TO A FIRST TEMPERATURE T_1
14
NO
T_1>70° C
16
YES
BEND HEATED EXTRUSION ON A CURVED MANDRILL
18
COOL THE EXTRUSION ON THE MANDRILL TO A SECOND TEMPARATURE T_2
20
NO
T_2<60° C
22
REMOVE THE COOLED CURVED EXTRUSION FROM THE MANDRILL
24
YES